



Stronghold[®] Suspension System Adjustment Instructions

It is critical to follow all steps for proper fit.

It is **important** that the padded yoke assembly be worn as high as comfort allows.

I. Adjust the suspenders to fit your torso by lowering or raising the leather straps and locking them securely in place with the pronged buckles.



II. Adjust the length and position of the chest strap so it fits comfortably and does not bind your freedom of movement. Once the chest strap is adjusted properly, you will use its clip to easily slip in and out of your system.



III. It is important to now use your system for a day or two before securing the leather straps to the padded yoke. During this time your straps may move around a bit. This will only occur during the break-in process. After a couple of days of use, double check all adjustments then go on to step **IV**.

IV. Secure the leather straps to the padded yoke using the blind posts (**A**), leather washers (**B**), and screws (**C**).

Holes are pre drilled in the yoke, and located approximately 1/4" below the logo patch, under the leather straps, on the back of the padded yoke (**fig. D**).

To Secure the straps (after all adjustments are complete):

1) Punch / drill a 3/16" hole in the center of each leather strap directly in line with the pre drilled pad holes (**fig. D**).

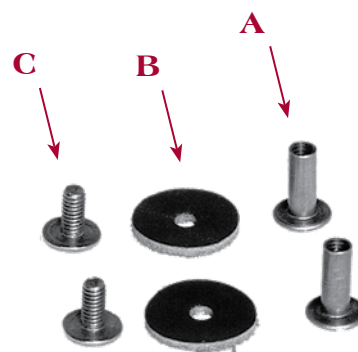
2) Slide leather washer (**B**) onto blind post (**A**) and insert through the pad (from the inside) and then through the leather strap.

3) Install screw (**C**) into blind post (**A**) using a drop of adhesive (contact cement, sub floor adhesive, gasket glue, etc.) on the threads and tighten (**fig. D**). This prevents the screw from vibrating out while your system is riding in your truck.

Figure D



Congratulations, you are now ready to go.



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• **IMPORTANT** •

**READ THE ENCLOSED INSTRUCTIONS
FOR OPTIMUM PERFORMANCE AND FIT**

**THE BIG & TALL BUILDER (OVER 6'2") MAY NEED
OUR EXTENSION KIT (#5044) FOR PROPER FIT**

D-RING IS NOT TO BE USED AS A SAFETY CONNECTION